



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-115
Job Sheet 186734



006599

Part No: D350-567-115

Job Qty: 1 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 21 2018
110	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-3		NOV 22 2018
120	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC4		NOV 22 2018
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		NOV 23 2018
135	DC	1 pcs	12/14/18	12/14/18	0.00	0.00	DC		NOV 23 2018
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21		NOV 23 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	9 Ea (9 ea)	90-Start up Operation	5024841
D2463-0530	1/2" Seal-53"	1 pcs (1 ea)	90-Start up Operation	5130337
D3293-1	Doubler For Interior Window For -111	1 Ea (1 ea)	90-Start up Operation	5063384
D3294-1	Bracket For Interior Window For -115	1 Ea (1 ea)	90-Start up Operation	5068256
D3295-041	Replacement Interior Window For -111	1 Ea (1 ea)	90-Start up Operation	5052447
D3296-041	Replacement Interior Door For -111	1 Ea (1 ea)	90-Start up Operation	5082537
D5420-1	Doubler Plate	1 Ea (1 ea)	90-Start up Operation	8049955
DT8439	Template	1 (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	8 Ea (8 ea)	90-Start up Operation	74533
MS20470AD4-5	Rivet, Universal Head	2 Ea (2 ea)	90-Start up Operation	5049829
MS20470AD4-6	Rivet, Universal Head	115 Ea (115 ea)	90-Start up Operation	5048899
MS20470AD4-7	Rivet, Universal Head	15 Ea (15 ea)	90-Start up Operation	5099184
MS21042L06	Nut	9 Ea (9 ea)	90-Start up Operation	5120515
MS21062L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	9 pcs (9 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	314	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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AN526C632R12	9	255	0
D2463-0530	1	0	0
D3293-1	1	12	0
D3294-1	1	4	0
D3295-041	1	6	0
D3296-041	1	7	0
D5420-1	1	3	0
DT8439	1	0	0
MS20426AD3-5	8	1,990	0
MS20470AD4-5	2	1,024	0
MS20470AD4-6	115	849	0
MS20470AD4-7	15	1,582	0
MS21042L06	9	166	0
MS21062L3	4	65	0
NAS1149DN632J	9	125	0

Part Specifications

Specifications could not be found.

Plex 11/20/18 3:14 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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